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**IN THE CLAIMS**

**Claims 1-20 (canceled)**

**Claim 21 (currently amended): An FET device comprising:**

**a substrate with a top substrate surface upon which a gate electrode stack is formed;  
said gate electrode stack comprising a gate electrode formed over a gate dielectric layer,  
said gate dielectric layer being formed on said top substrate surface;  
said gate electrode being composed of gate polysilicon and having a top gate electrode  
surface and having gate electrode sidewalls;  
sidewall spacer material formed on said gate electrode sidewalls aside from said gate  
electrode;  
a cap layer having outer edges and a top formed on in said top gate electrode surface, said  
cap layer comprising an amorphous silicon layer formed in said top surface of said gate  
polysilicon;  
notches formed in said outer edges of said cap layer recessed from said gate electrode  
sidewalls;  
said notches in said outer edges of said cap layer being having been filled with protective  
plugs formed on said top of said gate electrode layer; and  
said sidewall spacer material reaching along said gate electrode sidewalls to above a level at  
which said protective plugs contact said polysilicon of said gate electrode whereby said sidewall  
spacer material is contiguous with and overlapping said protective plugs covering said  
sidewalls of said gate electrode.**

**Claim 22 (previously presented): The FET device of claim 21 wherein a raised source region  
and a raised drain region are formed on said top substrate surface of said substrate aside from  
said sidewall spacer material.**

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**Claim 23 (previously presented): The FET device of claim 21 wherein said protective plugs and said sidewall spacer material comprise a dielectric material.**

**Claim 24 (currently amended): The FET device of claim 22 wherein said protective plugs and said sidewall spacer material comprise a dielectric material.**

**Claim 25 (previously presented): The FET device of claim 21 wherein said cap and said protective plugs have top surfaces covered by a hard mask layer.**

**Claim 26 (previously presented): The FET device of claim 22 wherein said cap and said protective plugs have top surfaces covered by a hard mask layer.**

**Claim 27 (previously presented): The FET device of claim 23 wherein said cap and said protective plugs have top surfaces covered by a hard mask layer.**

**Claim 28 (previously presented): The FET device of claim 24 wherein said cap and said protective plugs have top surfaces covered by a hard mask layer.**

**Claim 29 (currently amended): The FET device of claim 21 wherein said cap layer comprises an ion implanted region formed in said polysilicon of said gate electrode, said amorphous silicon region having been implanted with a material selected from the group consisting of silicon and germanium.**

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**Claim 30 (currently amended): An FET device comprising:**

**a substrate with a top substrate surface upon which a gate electrode stack is formed;**  
**said gate electrode stack comprising a gate electrode formed over a gate dielectric layer,**  
**said gate dielectric layer being formed on said top substrate surface;**  
**said gate electrode being composed of polysilicon and having a top surface and having gate electrode polysilicon sidewalls;**  
**sidewall spacer material formed on said gate electrode polysilicon sidewalls aside from said gate electrode;**  
**raised source/drain regions formed on said substrate surface aside from said sidewall spacer material;**  
**an implanted cap layer having outer edges and a top formed in said top surface of said gate electrode comprising an ion implanted region layer formed in said polysilicon of said gate electrode, said polysilicon in said cap layer having been implanted with a material selected from the group consisting of silicon and germanium;**  
**notches formed in said outer edges of said implanted cap layer recessed from said gate electrode sidewalls;**  
**said notches in said outer edges of said implanted cap layer being having been filled with said sidewall spacer material forming protective plugs on said top of said gate electrode;**  
**said sidewall spacer material being contiguous with and overlapping said protective plugs covering said gate electrode polysilicon sidewalls of said gate electrode; and**  
**said sidewall spacer material reaching along said gate electrode sidewalls to above a level at which said protective plugs contact said gate electrode polysilicon; and**  
**a raised source region and a raised drain region formed on said top substrate surface of said substrate aside from said sidewall spacer material.**

**Cancel claim 31**

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**Claim 32 (currently amended):** The FET device of claim 30 wherein:  
said substrate comprises a Silicon On Insulator (SOI) structure; and  
a raised source region and a raised drain region are formed on said top substrate surface of  
said substrate aside from said sidewall spacer material.

**Cancel claim 33**

**Claim 34 (currently amended):** The FET device of claim 32 wherein said protective plugs are  
formed of said sidewall spacer material which comprises a dielectric.

**Claim 35 (previously presented):** The FET device of claim 30 wherein said cap and said  
protective plugs have top surfaces covered by a hard mask layer.

**Cancel claim 36**

**Claim 37 (previously presented):** The FET device of claim 32 wherein said cap and said  
protective plugs have top surfaces covered by a hard mask layer.

**Cancel claim 38**

**Claim 39 (currently amended):** The FET device of claim 34 wherein:  
~~said gate electrode is composed of polysilicon~~ said substrate comprises a Silicon On  
Insulator (SOI) structure; and  
said cap layer comprises an ion implanted ~~region~~ layer formed in said polysilicon of said  
gate electrode.

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**Claim 40 (currently amended): A SOI MOSFET device comprising:**

**a silicon layer has a surface with a gate electrode stack formed on said surface of said silicon layer;**

**said gate electrode stack comprises a gate dielectric layer formed on said surface of said silicon layer and a gate electrode with a top formed on said gate dielectric layer;**

**said gate electrode being composed of gate polysilicon having a top surface and having polysilicon sidewalls;**

**sidewall spacer material formed on said polysilicon sidewalls of said gate electrode;**

**a cap formed on in said top surface of said gate electrode, said cap having a periphery;**

**said polysilicon in said cap comprising amorphous silicon implanted with a material selected from the group consisting of silicon and germanium;**

**a hard mask formed on top of said cap;**

**said cap being undercut in said periphery of said cap in the form of a notch above said gate electrode and below said hard mask;**

**said notch being having been filled with said sidewall spacer material forming dielectric plugs between said gate electrode and said cap to prevent exposure of said gate polysilicon of said gate electrode; and**

**said sidewall spacer material reaching along said sidewalls of said gate electrode and overlapping said plugs; and**

**raised source/drain regions formed on said surface of said silicon layer aside from said sidewall spacer material.**